



## HSA Series Model SDS8S Automatic Blister Sealers

### Heat Sealers - Automatic SDS8S-1418 Rotary



#### Description

Visual's fully automatic rotary and carousel type blister sealing machines are ideal for high volume or JIT production. These machines can achieve speeds up to 15 cycles per minute. Model SDS8S-1418 and SDS16S-1418 are designed to feed blister(s), card(s), heat seal and discharge finished packages automatically. An impulse sealing option is available for sealing clamshell packages.

#### Operation

An accurate high-speed cam drive indexer is used for precision repeatability and is time and speed controlled to pace the operator(s) who load the product into the blister(s) as they index past the open loading stations. The machines can also run single cycle(s) by having the operator(s) depress the cycle start button for each new cycle. Sealing is automatic and controlled by the seal timer. Card(s) and blister(s) are fed from easy-to-load, quick-change feeder magazines.

Specifications & Designs may change without notice  
All pricing shown is for the basic machine

Some photos may show accessories not part of basic machine  
Pricing does not include taxes, shipping & handling

\$

Your single source for packaging materials & equipment

**H S & Associates**

21500 Blythe Street, Canoga Park, CA 91304

Tel: (818) 712-0100; **Toll Free: (800) 326 5937** ; Fax:(818) 712-0470

Email: [sales@hsassoc.com](mailto:sales@hsassoc.com)

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## HSA Series Model SDS8S Automatic Blister Sealers

Models	DS6S-1214	SDS8S-1418	SDS16S-1418
Seal Area	12" X 14"	14" X 18"	
Blister Depth	3.25" Standard		
Number of Seal Tools	6	8	16
Open Loading Stations	2	4	9
Sealing Cylinder Bore	6"	8"	
Operator Interface	Keypad & LCFD screen	Touchscreen	
Seal Temperature	0-600° F Adjustable Digital Controller		
Seal Time	0-99 Seconds, adjustable, digital timer		
Hot Plate	Teflon sheet covered aluminum		
Dwell Time	0-99 Seconds, adjustable, digital timer		
Cycle Speed	Variable 1-12 on average	Variable 1-15 on average	
Suction Cups - Cards	6	8	
Suction Cups - Discharge	6	8	
Air Requirements	80-100 PSI (Supplied by customer)		
Heating System	Cartridge type 2,2 KW	Cartridge type 2.7 KW	
Electrical	208-230 volts/3 ph/15 amp	208-230 volts/3 ph/20 amp	
Control Voltage	110 volts AC		
Working Height	36"		
Approx. Dims	82" x 83" x 64" (H)	83" x 101" x 64" (H)	186 x 70" x 67" (H)
Approx. Weight	1,800 LBS	2,700 LBS	3,500 LBS
Models	DS6S-1214	SDS8S-1418	SDS16S-1418